

## Liquid Ring Vacuum Pumps: Two Stage (D Series)

Two stage pumps perform well on deep vacuum applications, such as cheese processing, evaporation, sterilization, and extrusion venting. Available in a wide variety of sizes, all models feature a stainless steel shaft, bronze impellers and mechanical seals. Internal surfaces are coated with a chemically applied organic material for long term corrosion resistance.



| Model                        | 25D    | 27D    | 210D   | 215D   | 220D   | 220HD  | 225D   |
|------------------------------|--------|--------|--------|--------|--------|--------|--------|
| Part #                       | 263566 | 263567 | 263568 | 263569 | 263570 | 263571 | 263572 |
| Motor HP                     | 5      | 7.5    | 10     | 15     | 20     | 20     | 25     |
| Motor RPM                    | 1750   | 1750   | 1750   | 1750   | 1750   | 1750   | 1750   |
| Inlet/Discharge Connections  | 1 1/2" | 1 1/2" | 1 1/2" | 2"     | 2"     | 2"     | 2 1/2" |
| dB(A), Average 60 Hz         | 67     | 67     | 67     | 68     | 68     | 68     | 69     |
| Weight (lb.)                 | 166    | 188    | 209    | 287    | 309    | 342    | 390    |
| Average Service Liquid (GPM) | 2.7    | 2.7    | 2.7    | 5.5    | 7      | 7.5    | 9      |
| ACFM @ 0"                    | 64     | 80     | 102    | 150    | 190    | 218    | 310    |
| ACFM @ 19"                   | 76     | 85     | 116    | 170    | 210    | 250    | 320    |
| ACFM @ 22.5"                 | 76     | 90     | 120    | 178    | 222    | 262    | 332    |
| ACFM @ 25"                   | 75     | 99     | 130    | 180    | 236    | 274    | 342    |
| ACFM @ 27.5"                 | 72     | 99     | 128    | 162    | 226    | 248    | 330    |
| ACFM @ 28.9"                 | 45     | 70     | 88     | 110    | 138    | 148    | 205    |
| SCFM @ 19"                   | 27.8   | 31.1   | 42.5   | 62.3   | 77     | 91.6   | 117.2  |
| SCFM @ 25"                   | 12.5   | 16.5   | 21.7   | 30     | 39.3   | 45.7   | 57     |

Performance based on following conditions: dry air, 59 degree F water as service liquid, pump discharge against atmospheric pressure at sea level. Tolerance is 10%.